



## 2) Drying Step:

It is **critical** the JT5529BFD print is properly dried prior to laminating or application. While this is important in all solvent inkjet prints it's especially so with JT5529BFD. We strongly recommend leaving the print *open to the air* (not rolled up in a tube) for a minimum of 24 hours prior to lamination or application. Residual solvents in the vinyl and adhesive will negatively affect the bubble free properties of the adhesive and can result in a significant build in adhesion resulting in potential substrate failure and/or more residual adhesive being left behind upon removal. Additional hot air drying or IR drying will speed up the drying process and shorten the overall drying time.

## 3) Laminating Conditions:

Ensure print is perfectly dry. Material should have 24 - 48 hr. drying time prior to lamination or transportation. If the printed graphic is likely to be exposed to corrosive liquids, smoke, fumes, and highly polluted areas or there is a likelihood of scratching, it is highly recommended to laminate with **Permacolor LF3600** series (High Performance) overlaminating films. Please be aware that adding an overlaminate will significantly reduce conformability to complex surfaces.

## 4) Transportation Conditions:

To allow for easy transportation, IMAGin JT5000 series can be rolled up, with the image out, with a minimum diameter of 6 inches (15cm). When the image is not protected by an overlaminate, make sure the print is completely dry and protected in a plastic bag. During transportation or storage, avoid exposing them to extreme temperature and humidity changes.

## 5) Removing JT5529BFD:

Heat the vinyl to approx. 160° - 180°F using a heat gun or propane torch (be careful not to burn the vinyl or the substrate). Pull off the BFD in small pieces. Listen to the sound of the vinyl as it's pulled off. The noise level will increase as the vinyl and adhesive cools. At a certain level (experience is the best teacher) you will know when it is time to re-heat. This will help you prevent paint failure as you pull the graphic off. Any adhesive residue can be removed using a towel soaked in alcohol or other commercially available adhesive remover. *Be sure to follow manufacturer's directions and use personal protective gear.*

## SHELF LIFE:

2 years from D.O.M. when stored at 60/77°F (15/25°C) and 50% relative humidity in the original package.

*\* Values given are typical and are not necessarily for use in specification.*

**CALL 1-800-401-5005 for additional product information**

**IMPORTANT NOTICE:** The information given and the recommendations made herein are based on our research and are believed to be accurate, but no guarantee of their accuracy or completeness is made. In every case, user shall determine before using any product in full scale production, or in any way, whether such product is suitable for user's intended use for their particular purpose under their own operating conditions. User assumes all risk and liability whatsoever in connection with their use of any product. The products discussed herein are sold without any warranty as to merchantability or fitness for a particular purpose, or any other warranty, express or implied. No representative of ours has any authority to waive or change the foregoing provisions, and no statement or recommendation not contained herein shall have any force of effect unless in an agreement signed by the officers of seller and manufacturer. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent without authority from the owner of the patent. The following is made in lieu of all warranties, express or implied: Seller's and manufacturer's only obligation shall be to replace or credit such quantity of the product proved to be defective at its discretion.

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